



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C2-3-6

Job Sheet 184711



Part No: C2-3-6

Job Qty: 10 ea

Part Name: Latch



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *AK*

Description:

Note: DWG C2-3-6 Rev 8 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Machining-4		<i>PJ 19-01-25</i>
100	Bandsaw	10 pcs	11/9/18	11/9/18	0.08	1.00	Bandsaw1		<i>PJ 19-01-25</i>
120	Mori Seiki	10 pcs	11/9/18	11/9/18	1.50	3.33	MORI NV5000-1		<i>PJ 19-01-25</i>
130	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Machining-5		<i>PJ 19-01-25</i>
140	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC8 Machining-5		<i>PJ 19-01-25</i>
150	Packaging	10 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		<i>MACAS 19/01/28</i>
160	QC21-FG	10 Ea	11/9/18	11/9/18	0.00	0.00	QC21		<i>28 JAN 2 8 2019</i>

Part Op 100 - Cut blanks to 1.553"

Descriptions: 120 - 1-Machine as per folio FC079 FOLIO REV: *AG* DWG REV: *9* 2-Machine engrave batch number.***SEE PEC FOR PROGRAMMING NEW BATCH NUMBER EVERY TIME *** 3-USE FIXTURE DT10415 FOR OP-2 4-Debur
150 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-B0.750X1.250	17-4 SS H900 Bar 0.750" X 1.250"	1.2900 ft (.129 ea)	90-Start up Operation	<i>5068121</i> <i>1.335' a5ro</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-B0.750X1.250	1	9	0

Part Specifications

I not be found.



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S148221



Part: C2-3-6

Job No: 184711

Serial No/Batch: S148221

Revision: 8

Inspector:

Exp Date:

Instructions:

Date: 01/25/19

Plex 10/16/18 10:57 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

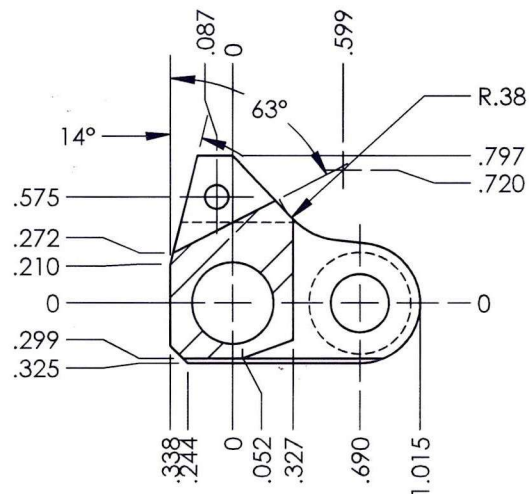
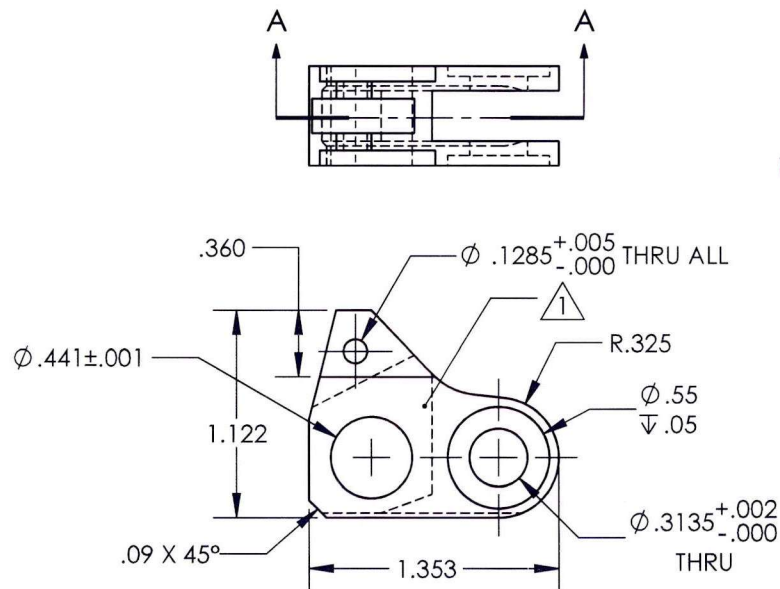
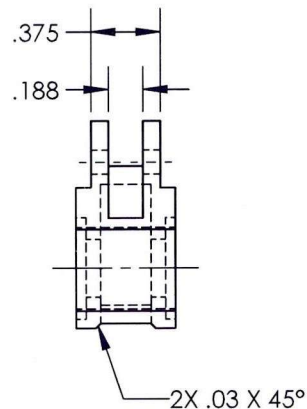
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

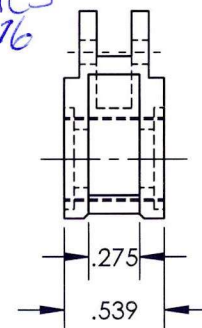
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		AS DRAWN BY CANAM.	8/8/2012		
7		CHANGED HOLE FROM Ø.130 TO Ø.1285.	8/17/2012	JAG	
8	14-0104	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIMENSION TOLERANCES ON NON-CRITICAL DIMENSIONS.	8/6/2014	DPD	RW



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184711 MJS
18-10-16



NOTE:

1 MACHINE ENGRAVE BATCH NUMBER.

DART AEROSPACE			
TITLE LATCH			
DWG NO. C2-3-6			REV 8
MAT'L SS 17-4PH		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:1	DATE 11/7/2001	SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C2-3-6	1	LATCH	SS 17-4PH	5/8 X 1-1/8 X 1-1/2